

Work Order ID 83751

Tuesday, April 24, 2012 2:48:31 PM

Item ID: D412-704-015

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 4/25/2012 Start Qty: 4.00

Required Date: 5/4/2012 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: *MF*

Accept

N900040100

Setup Start

NS1

Stop

NS2

4

4

Cust Item ID:

Customer:

Date: 12-04-24 Tooling:

Date:

Run Start

NR1

QC: Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr Revision Nbr

100

100

DC

Document Control

SP

0.00

SMITH

MF 12/04/24

DOCUMENT CONTROL

Memo:

Photocopy bluefile and create labels per PPP D412-704-015 CHG001

✓ 2 per ELN

12-583

MF 12.05.07

110

110

Packaging

Packaging

Pick Kit

0.00

4X

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

SMITH

✓

*SP
12/24*

Memo:

0.00

Work Order ID 83751

Tuesday, April 24, 2012 2:48:31 PM

Item ID: D412-704-015

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 4/23/2012 Start Qty: 4.00

Required Date: 5/4/2012 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

QC:

Date:

Accept

4
*4****83751******N900040100***

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Sequence ID/
Work Center ID

130

130

Packaging

Packaging

Operation
Description

Packaging

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

NR1***NR2***

Stop

Insp.

Stamp

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan

Accept

Reject

Reject

Number

Insp.

/X SP 12-7-11

140

140

QC

Quality Control

Memo

Identify and pack for shipping as per PPP D412-704-015 Location: A S/N 01

0.00

QC21-Final Inspection - Work Order Release

0.00

MLO 12/07/11

12/07/11

Picklist Print

Tuesday, April 24, 2012 2:48:30 PM

Page 1

Work Order ID: 83751
 Parent Item: D412-704-015
 Parent Item Name: Copilot Emergency Cargo Release
 Start Date: 4/25/2012
 Required Date: 5/4/2012
 Start Qty: 4.00
 Required Qty: 4.00
 Comments: IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY EC
 IPP REV:B 12-04-20 per cen-
 566 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-704-141 Pedal Assembly		Manufactured	No	B86989		110	Each	0.0000	1	4	85955	6/1	3
D412-704-045 Cable Assembly (212/214/412)		Manufactured	No			110	Each	3.0000	1	4	84415	6/1	2
D3207-5 Bracket		Manufactured	No			110	Each	12.0000	1	4	85	6/1	1
D3207-7 Packer		Manufactured	No			110	Each	19.0000	1	4	87	6/1	2
D3207-9 Bracket		Manufactured	No			110	Each	13.0000	1	4	87	6/1	3
D3208-1 Doubler		Manufactured	No			110	Each	11.0000	1	4	12/15/11	6/1	4

Picklist Print

Tuesday, April 24, 2012 2:48:30 PM

Page 3

Work Order ID: 83751

Parent Item: D412-704-015

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 4/25/2012

Required Date: 5/4/2012

Start Qty: 4.00

Required Qty: 4.00

MS21919-DG5

Clamp

Purchased

No

110

Each

58.0000

4

16

14121632

Location

ST306

Loc Qty

58

Loc Code

4

119638

16

120498

17

120731

25

Manufactured

No

110

Each

0.0000

1

4

Manufactured

No

110

Each

0.0000

1

4

Purchased

No

110

Each

0.0000

1

4

D4622-1

Placard

D4622-3

Placard

MS35489-149

GROMMET

5.0 PARTS LIST

Sty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPilot's EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPilot's EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPilot's EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
1				X			D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
		1					D3207-1	BRACKET
		1					D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1		1					D3208-11	FILLER
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
1							D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
					1		D4610-7	COVER
						1	D4611-1	BUSHING
							D4622-1	PLACARD
							D4622-3	PLACARD
			1	1			AN3-10A	BOLT
					1	1	AN3-13A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
					2		AN4-12A	BOLT
					1		AN4-13A	BOLT

Sty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
2							MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT

